

# Work Order ID 93037

December-07-12 4:03:59 PM

**\*93037\***

Page 1

Item ID: D206-628-014

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step RH

Start Date: 11/13/12 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 11/14/12 Req'd Qty: 1.00 **\*1\***

Customer: CU-DAR001

Reference: RMA RA111429 - **RETURN-DISASSEMBLE**

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI9500	A
---------	---

IIN-D206-628	Rev F
--------------	-------

100

0.00

**\*100\***

QC

Quality Control

Memo

INSPECT RA111429

1 X D206-628-014 B58827 **CHG 006**

0.00

**DAS 16** 12/11/12

110

0.00

**\*110\***

Small Fab

Small Fab

Memo

SCRAP/DESTROY STEP D2841-042  
OLD REV.

0.00

**DAS 16** 12/12/10

**(40)**

**Work Order ID 93037****\*93037\***

Page 2

December-07-12 4:03:59 PM

Item ID: D206-628-014

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step RH

Start Date: 11/13/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/14/12 Req'd Qty: 1.00

**\*1\***

Customer: CU-DAR001

Reference: RMA RA111429

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
115		0.00							
<b>*115*</b>									
Packaging		0.00							
Packaging	Memo								
	RETURN ALL OTHER PARTS TO STOCK USING ORIGINAL B/N'S PLEASE RECORD QTY'S, P/N'S AND B/N'S BELOW:								

1x [Signature]

**Work Order ID 93037****\*93037\***

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December-07-12 4:03:59 PM

Item ID: D206-628-014

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step RH

Start Date: 11/13/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/14/12 Req'd Qty: 1.00

**\*1\***

Customer: CU-DAR001

Reference: RMA RA111429

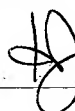
Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

12/12/11 ME  
12-12-01

# Picklist Print

December-07-12 4:03:58 PM

Page 1

Work Order ID: 93037

Parent Item: D206-628-014

Parent Item Name: Heli-Access-Step RH

Start Date: 11/13/12

Required Date: 11/14/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G per DSI9500 DD  
 10.03.01 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A BOLT		Purchased	No				Each	2,710.0000		-2			

Location Loc Qty Loc Code

FG 20  
 122814 20  
 FP001 838  
 123759 838  
 ST350 182  
 120187 31  
 120521 28  
 120769 38  
 121205 61  
 121556 8  
 122151 2  
 122416 4  
 122814 2  
 123021 8  
 ST512 1670  
 123759 1670

2 x m/20768

AN4C13A

BOLT

Purchased

No

Each 162.0000

-4

Location Loc Qty Loc Code

ST356 155  
 123900 155  
 ST357 7  
 121827 3  
 122141 4

h

# Picklist Print

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Page 2

Work Order ID: 93037

Parent Item: D206-628-014

Parent Item Name: Heli-Access-Step RH

Start Date: 11/13/12

Required Date: 11/14/12

Start Qty: 1.00

Required Qty: 1.00

AN4C14A Purchased No Each 130.0000

-4

Bolt

Location	Loc Qty	Loc Code
FG	20	
118706	20	
ST357	110	
118706	10	
123021	100	

*(Handwritten: circled X and checkmark)*

AN4C15A Purchased No Each 125.0000

-4

Bolt

Location	Loc Qty	Loc Code
FG	10	
120360	10	
ST358	115	
115835	2	
118706	3	
120360	110	

*(Handwritten: circled X and checkmark)*

AN960C416 NAS1149C0463R Purchased No Each 0.0000

-16

washer

D206-628-014 Manufactured No Each 1.0000

1

Heli-Access-Step RH

Location	Loc Qty	Loc Code
FG071	1	
78683	1	

*(Handwritten: circled X, checkmark, and number 58829)*

D2731-7 Manufactured No Each 82.0000

-2

Mounting Lug

Location	Loc Qty	Loc Code
ST467	82	
71860	4	
85477	50	
89726	28	

*(Handwritten: circled X, checkmark, and number B75078(-4))*

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Shop Packet Print

Page 2

# Picklist Print

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Page 3

Work Order ID: 93037

Parent Item: D206-628-014

Parent Item Name: Heli-Access-Step RH

Start Date: 11/13/12

Required Date: 11/14/12

Start Qty: 1.00

Required Qty: 1.00

D2845 Arm Manufactured No Each 17.0000

-2 B52268

Location	Loc Qty	Loc Code
ST258	17	
52269	2	
56828	15	

MS21043-4 Nut Purchased No Each 1,735.0000

-12

Location	Loc Qty	Loc Code
FG	36	
104603	36	
GA	216	
121652	216	
ST315	1483	
119546	2	
121162	25	
123021	500	
123525	356	
123900	600	

h

NAS1515H3 Washer Purchased No Each 281.0000

-2

Location	Loc Qty	Loc Code
ST297	281	
119438	2	
120518	26	
121415	4	
123301	249	

h

D2732-030 fmc B 70987

12/12/12

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Shop Packet Print

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# Picklist Print

December-07-12 4:03:59 PM

Page 4

Work Order ID: 93037

Parent Item: D206-628-014

Parent Item Name: Heli-Access-Step RH

Start Date: 11/13/12

Required Date: 11/14/12

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

Each 365.0000

-24

WASHER

Location

Loc Qty

Loc Code

FG

8

103691

8

ST298

357

118709

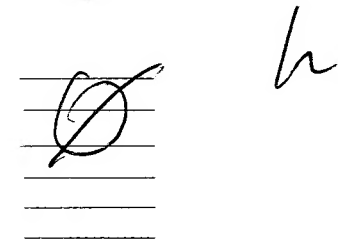
2

120390

105

123560

250

A handwritten signature, possibly 'C', is written over a series of horizontal lines. To the right of the signature, the letter 'h' is handwritten.

# **RA 111429 D206-628-014**

## **B58827**

Received @ Dart November 5<sup>th</sup>, 2012  
Inspected @ Dart November 12<sup>th</sup>, 2012

Customer: AUSTRALIAN HELICOPTERS  
Customer Contact: JR OUELLET  
Shipped from: HARBOUR TOWN, SA5950 AU

### **Instructions for RA111429 D206-628-014 B58827**

- Step is not at current Change #
- Scrap D2841-042 step
- D3394-043 were NEVER returned
- D4064-041 is missing MS35489-93 QTY X2 also lug needs to be striped and re powder coated
  - Need separate work order for this
- All hard ware can go into stock under original B#'s

**Time Estimate** = 1 HOUR ONLY (stores)

**Departments Required:** Stores (restocking)

**Pictures Attached** = NO

**QTY INSPECTED** = QTY x1

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**



Status	Item ID	Rev	Name	Start Date	Quantity	Unit	Comp Date	Secrap	ip	Quam	end N:C	Sortme	Offse	in Ty	Per	Cch	to	ore	C	Last	Id	D
	AN3C4A	20 M120 769	BOLT /	1/01/08	2....	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	AN4C13A	40 M1120423	BOLT /	1/01/08	4....	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	AN4C14A	Q	Bolt	1/01/08	4....	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	AN4C15A	Q	Bolt	1/01/08	4....	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	AN960C416	Q	washer	3/01/10	16...	Ea		110	0	0.0...			0	0	M...					3/0...	3/	
	D2731-7	40 B 75078	Mounting Lug /	3/01/10	4....	Ea		110	0	0.0...			0	0	M...					3/0...	3/	
	D2732 030 80		Rubber Extrusion /	12/05/09	2....	f		110	0	0.0...			0	0	M...					3/0...	12	
	D2841-042	Q	Step Assembly RH...	12/05/09	1....	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	D2845	20 B 52269	Arm /	12/05/09	2....	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	D3394-043	Q	Lug Assembly	12/05/09	4....	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	D4064-041	Q	Mounting Lug	3/01/10	1....	Ea		110	0	0.0...			0	0	M...					3/0...	3/	
	MS21043-4	Q	Nut	1/01/08	12...	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	NAS1149C0363R	Q	Washer	7/26/11	2....	Ea		110	0	0.0...			0	0	M...					7/2...	7/	
	NAS1515H3	Q	Washer	1/01/08	2....	Ea		110	0	0.0...			0	0	M...					3/0...	12	
	NAS1515H4L	Q	WASHER	1/01/08	24...	Ea		110	0	0.0...			0	0	M...					3/0...	12	

MS21042L3 20 M12041

AN4-11A M12655 80

AN4-120 M12790 40

# Work Order ID 58827

May 19, 2010 9:16:15 AM

Page 2

Item ID: D206-628-014

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Access-Step RH

Start Date: 5/19/10 Start Qty: 2.00

Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 2.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:  
2 X D206-628-014 B18973

CHANGE AS FOLLOWS PER ECN10-530:

REMOVE FROM KITS:

2 X D2731-3 B

2 X D3394-041 B

16 X AN960C416L B

ADD:

2 X D2731-7 B

2 X D3394-043 B

1 X D4064-041 B

16 X AN960C416 B

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

*sent to comp. - 19-05-10*  
*TAO to complete - 19-05-10*  
*Completed for audit*

*10-5-21*

*8/10/05/21*

*Parts shiner b offshar only*

**Work Order ID 58827**

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Page 3

Item ID: D206-628-014

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step RH

Stop



Start Date: 5/19/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

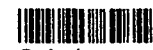
Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev. Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

REPACKAGE PER PPP  
USING NEW B/N @ CHG006*offshore re  
email attached**u*

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

*10/07/28**10.07.14*

# Picklist Print

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Page 1

Work Order ID: 58827

Parent Item: D206-628-014

Parent Item Name: Heli-Access-Step RH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G  
 per DSI9500 DD 10.03.01 verified by:JLM

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 2.00

Required Qty: 2.00

AN960C416

Purchased

No

110

Each

346.0000

16



10-5-210

Washer

## Location

## Loc Qty

## Loc Code

ST346

346

100993

346

908.0000

Each

32

AN960C416L

Purchased

No



WASHER

## Location

## Loc Qty

## Loc Code

FG

44

104925

44

ST346

864

112612

25

112794

439

112828

400

118.0000

Each

for

D2731-3

Manufactured

No



Mounting Lug

## Location

## Loc Qty

## Loc Code

ST469

118

47967

79

52329

39

for

# Picklist Print

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Page 2

Work Order ID: 58827

Parent Item: D206-628-014

Parent Item Name: Heli-Access-Step RH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G  
 per DSI9500 DD 10.03.01 verified by:JLM

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 2.00

Required Qty: 2.00

D2731-7

Manufactured No

110 Each

71.0000

4

*S*   
 Mounting Lug

Location

Loc Qty

Loc Code

ST470

71

~~41597~~

23

52330

40

55773

8

D3394-041

Manufactured No

Each

44.0000

  
 Lug Assembly

Location

Loc Qty

Loc Code

ST474

44

53446

4

56528

40

D3394-043

Manufactured No

110 Each

111.0000

4

*S*   
 Lug Assembly

Location

Loc Qty

Loc Code

ST475

111

44521

5

~~45265~~

50

52331

45

55772

11

*Rentice 4  
 S.V.P.*

*10-5-21SP*

*Not in*

*10-5-21SP (24)*

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Shop Packet Print

Page 2

# Picklist Print

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Page 3

Work Order ID: 58827



Parent Item: D206-628-014



Parent Item Name: Heli-Access-Step RH

Start Date: 5/19/10

Required Date: 5/21/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G  
per DSI9500 DD 10.03.01 verified by:JLM

Start Qty: 2.00

Required Qty: 2.00

D4064-041

Manufactured No

110 Each

13.0000

1



10-5-21 SP

Mounting Lug

Location

Loc Qty

Loc Code

ST464

13

56549

3

56671

10

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Shop Packet Print

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# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-628 REV. F

REF FAA STC: SA00500SE

REF TCCA STC: SH98-14

REF EASA STC EASA.IM.R.S.01339

## PURPOSE:

UNMODIFIED D206-628-013/-014 STEP INSTALLATIONS AT CHANGE 005 (OR EARLIER) WILL NOT INSTALL AT THE 18.50" HEIGHT REQUIRED FOR COMPATIBILITY WITH APICAL TRI-BAG FLOATS.

## CHANGE:

D206-628-013/-014 STEP INSTALLATIONS AT CHANGE 006 (OR LATER) CONTAIN NEW MOUNTING LUGS FOR COMPATIBILITY WITH APICAL FLOATS.

CONTRARY TO INSTALLATION INSTRUCTIONS IIN-D206-628, FOR COMPATIBILITY WITH APICAL TRI-BAG FLOATS, THE D206-628-013/-014 STEP INSTALLATIONS SHOULD BE INSTALLED AT A HEIGHT OF 17.25" PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

WHEN INSTALLING THE MOUNTING LUGS, IT IS ACCEPTABLE TO USE LONGER/SHORTER AN4C BOLTS AS REQUIRED AND/OR INSTALL EXTRA AN960C416/416L WASHERS UNDER THE BOLT HEADS TO ENSURE 1.5 TO 4 THREADS IN SAFETY.

PARTS LIST OF SECTION 5.2 (PG. 12) OF IIN-D206-628-013/-014 REV. F IS AMENDED AS FOLLOWS:

QTY	QTY	QTY	QTY	QTY	QTY	Part Number	Description
-013	-014	-023	-024	-033	-034		
X						D206-628-013	206 A/B FLOAT STEP INSTALLATION, LH
	X					D206-628-014	206 A/B FLOAT STEP INSTALLATION, RH

WAS:

2	2					D2731-3	MOUNTING LUG <i>Remove</i>
2	2					D2731-7	MOUNTING LUG <i>Leave</i>
2	2					D3394-041	MOUNTING LUG <i>Remove</i>
2	2					D3394-043	MOUNTING LUG <i>Leave</i>
16	16					AN960C416L	WASHER <i>Remove</i>

IS:

4	4					D2731-7	MOUNTING LUG <i>add 2</i>
4	4					D3394-043	MOUNTING LUG <i>add 2</i>
1	1					D4064-041	MOUNTING LUG (NEW) <i>add</i>
1	1					*D4064-1	LUG
2	2					*MS35489-93	GROMMET <i>add</i>
16	16					AN960C416	WASHER <i>add</i>

\* DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

52827

A	NEW ISSUE	CP	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>90</i>	DART AEROSPACE USA, INC	
DRAWN	<i>90</i>	PORT HADLOCK, WA	
CHECKED	<i>3</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>N/A</i>	DSI 9500	SHEET 1 OF 4
APPROVED	<i>#</i>	TITLE	SCALE
DE APPR.	<i>#</i>	MOUNTING LUG CHANGE	NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC	
THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

**L Lacelle**

---

**From:** Tad Kling [tjklng@offshorehelicopter.net]

**Sent:** July 13, 2010 3:25 PM

**To:** 'L Lacelle'

**Subject:** RE: Update parts and paperwork Offshore

ALL IS COMPLETED PLEASE NOTE ON YOUR END 206-628-013 BNS WILL BE B58824 AND 206-628-014 WILL BE B58827

---

**From:** L Lacelle [mailto:llacelle@dartaero.com]

**Sent:** Monday, July 12, 2010 7:39 AM

**To:** tjklng@offshorehelicopter.net

**Subject:** FW: Update parts and paperwork Offshore

Hi Tad,

Has this been completed? Also, did you receive copies of the w/o's to do the change? If not, I will send them for you to fill out.

Thx

Linda

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]

**Sent:** July 12, 2010 8:37 AM

**To:** llacelle@dartaero.com

**Subject:** FW: Update parts and paperwork Offshore

Sorry had the wrong address

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]

**Sent:** Monday, July 12, 2010 8:17 AM

**To:** Linda Lacelle

**Subject:** FW: Update parts and paperwork Offshore

Per your request!!

---

**From:** Tad Kling [mailto:tjklng@offshorehelicopter.net]

**Sent:** Wednesday, June 30, 2010 3:26 PM

**To:** 'Brigitte Golden'

**Subject:** RE: Update parts and paperwork

Bridgette

I started to replace the parts on p/n D206-628-014 BN B18943

YOU SAY TO REMOVE 2EA D3394-041, THERE IS NONE IN THE BOX

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]

**Sent:** Friday, June 04, 2010 7:20 AM

**To:** tjklng@offshorehelicopter.net

**Subject:** RE: Update parts and paperwork

Hi Tad,

Sorry for the delay...

That's OK, they are under a new B# now, use the new label.

7/13/10



Thank You

**From:** Tad Kling [mailto:tjkling@offshorehelicopter.net]  
**Sent:** Tuesday, June 01, 2010 4:28 PM  
**To:** 'Brigitte Golden'  
**Subject:** RE: Update parts and paperwork

Bridgette  
The bn's on the new labels do not match with the old is this OK

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]  
**Sent:** Wednesday, May 26, 2010 1:37 PM  
**To:** tjkling@offshorehelicopter.net  
**Cc:** 'L Lacelle'  
**Subject:** Update parts and paperwork

Good Morning Tad!!  
We will be shipping 4 kits to inserts in the Access Step D206-628-014 (2) and D206-628-013 (2)  
I have attached a copy of the W/O so you see the parts to be change! Would it be possible for you to send back the other parts?

The tracking# with FedEx is 9018 2258 5515. You should receive tomorrow.

Thank You

*Brigitte Golden*

Dart Aerospace Ltd.

[bgolden@dartaero.com](mailto:bgolden@dartaero.com)

ph# 613 632 9577

fx# 613 632 1053

E-mail message checked by Spyware Doctor (7.0.0.514)

Database version: 6.15080

<http://www.pctools.com/spyware-doctor-antivirus/>

7/13/10

## Brigitte Golden

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**From:** Tad Kling [tjklng@offshorehelicopter.net]  
**Sent:** Wednesday, May 26, 2010 3:28 PM  
**To:** 'Brigitte Golden'  
**Subject:** RE: Update parts and paperwork

WILL DO

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**From:** Brigitte Golden [mailto:bgolden@dartaero.com]  
**Sent:** Wednesday, May 26, 2010 1:37 PM  
**To:** tjklng@offshorehelicopter.net  
**Cc:** 'L Lacelle'  
**Subject:** Update parts and paperwork

Good Morning Tad!!

We will be shipping 4 kits to inserts in the Access Step D206-628-014 (2) and D206-628-013 (2)  
I have attached a copy of the W/O so you see the parts to be change! Would it be possible for you to send back the other parts?

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Thank You

*Brigitte Golden*

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